

# M-1100™

**M-1100™ Series R20–C30†** rated Sliding Glass Doors are designed for residential applications, including single and multi-family developments, and similar uses. Systems feature field-reversible doors, heavy-duty construction, and insulating glass for reliable thermal and acoustic performance.

## GENERAL INFORMATION

M-1100 Sliding Glass Doors are available in a range of frame options. Doors are available in two- and three-panel field reversible models, as well as four-panel† configurations. Two-panel model – fully reversible for either OX or XO operation. Three- and four-panel models – exclusive Versi-Jamb™ allows choice of four different panel arrangements from a single model – OXLO, OXRO, XOO, or OOX (OXXO available by special order).

## SYMMETRICAL MEETING RAILS:

Permit panel reversibility

## FULL-PERIMETER WEATHER STRIPPING:

- Fixed panel – vinyl weather stripping
- Sliding panel – pile weather stripping

## SLIDING GLASS DOORS:

Completely fabricated at the factory and shipped knocked down (KD) ready-to-assemble. Carton includes all hardware and screws. Glazing vinyl shipped as specified.

**EASY-ADJUST HEIGHT:** Sliding panel can be easily adjusted for height. Wheels can be lowered or raised 1/4" by adjusting screw at each end of panel.

**SCREENS:** (Optional) Available completely assembled; reversible for OX or XO installation.

## OPTIONS:

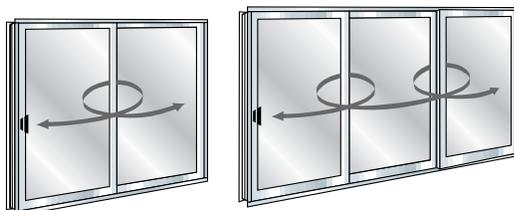
- Screens
- Key locks
- Transom
- H-Mull (non-thermal)
- Slide-In Nail Fin



Accepts Optional Transom & Sidelights

M-100 STANDARD SIZES*			
Nominal Size	Actual Size	Rough Opening	Glass Size (No. of Panels)
5/0 X 6/8	59-3/8" X 80-3/4"	60" X 81-1/4"	28" X 76" (2)
6/0 X 6/8	71-3/8" X 80-3/4"	72" X 81-1/4"	34" X 76" (2)
8/0 X 6/8	95-3/8" X 80-3/4"	96" X 81-1/4"	46" X 76" (2)
9/0 X 6/8	107-3/8" X 80-3/4"	108" X 81-1/4"	34" X 76" (3)
12/0 X 6/8	143-3/8" X 80-3/4"	144" X 81-1/4"	46" X 76" (3)

## Fully Reversible



M-1100 Series two- and three-panel doors are completely reversible during installation.

\*Custom sizes available

†M-1100 doors are AAMA certified. For maximum size and configuration options, consult with factory.

# M-1100 Series Sliding Glass Doors

## SPECIFICATIONS

**PERFORMANCE:** Tested to meet or exceed AAMA/NWDA 101/I.S.2-97. R20-C30 performance levels available.

**MATERIAL:** Main frame and panel members are constructed of extruded aluminum alloy 6063-T5 with a pour and debridged polyurethane thermal break separating the exterior and interior portions of the frame. Exposed fasteners are stainless steel.

**FINISH:** Frame, sill, and panels are available in standard colors (white, bronze and sandstone) and in a wide range of finishes that meet AAMA 2603, 2604, and 2605 specifications. Also available in AAMA Class I and Class II clear and bronze anodized finishes.

**FRAME:** Frame consists of a head, sill, and jambs designed to be fastened and sealed by installer to form a weather-tight joint.

**SLIDING PANEL:** Corners of sliding panels are coped, lapped, and fastened with screws to form a weather-tight joint. Tandem ball-bearing wheels provided in the rail are lubricated and sealed, and are easily adjustable after installation.

**FIXED PANEL:** Corners of fixed panels are coped and fastened with screws. Panels are retained in the main frame by brackets and fasteners.

**WEATHER STRIPPING:** Perimeter of sliding panel is pile weather stripped. The fixed panel is weather stripped with specially designed vinyl equal to AAMA 702-97.

**HARDWARE:** Pull and latch set is of sturdy construction and reversible for installation on either side of door. The set meets ASTM F842-97 Forced Entry Specifications and is designed not to damage the latch if the sliding panel is closed with the latch in the locked position. Sliding panel rolls on adjustable, lubricated, and sealed ball-bearing tandem rollers that meet AAMA 906.3 Specifications for Aluminum Sliding Glass Door Roller Assemblies. Custom pulls available upon request.

**GLAZING:** All doors to be glazed in accordance with ANSI Z97.1-97. Glass is secured in the panel by one-piece marine glazing system. All stock doors will have 5/8-inch or 3/4-inch marine glazing system with welded corners as standard. Other options available include 1/8-inch, 3/16-inch, and 1/4-inch without welded corners.

**SCREENS:** (Optional) Available completely assembled and reversible for OX or XO operation. Screen door and frame finished to match.

**ASSEMBLY-INSTALLATION:** Assembly and installation shall be done by others in accordance with Hydro Aluminum standard installation instructions and standard construction and industry practices. All mounting and assembly screws are furnished with the door.

SERIES DETAILS	
M-1100	3-3/4" depth with nail fin groove in head and jamb to accept optional nail fin kit
M-1110	Same as M-1100 except 80" high & 75" glass height
M-1120	Optional nail fin kit for M-1100
M-1125	Integral outside trim and nailing fin; 5" depth
M-1130	Flush Mount Sill
M-1150	6" frame with inside drywall return, nailing fin, and trim flange

## Construction Details

